

Material - SAE 1215

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Bars, To Wire Rods, Plates, Strip, Sheets and Tubing

Group - Ferrous Mild Steel Alloys

Sub Group - SAE 1215 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Bars, Wire Rods, Plates, Strip, Sheets and Tubing

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Bars, Wire Rods, Plates, Strip, Sheets and Tubing

Chemical Composition			Heat Treatment		
Carbon	C %	0.090 max.	As Raw or Annealing or Normalizing or Hardening and Tempering		
Manganese	Mn %	0.750 - 1.050			
Phosphorus	P %	0.040 - 0.090		alizing or Hardoning and	
Sulphur	S %	0.260 - 0.350		· ·	
Lead	Pb %	0.150 - 0.350		IIIB	
Iron	Fe %	Balance			
-	-	-			
-	-	-			
-	7	-	Mechanical Pr	operties	
-	-	-	Tensile Strength in Mpa	-	
-	-	-	Yield Strength in Mpa	-	
-	-	-	Elongation in %	-	
-	-	-	Reduction of Area in %	-	
-	-	-	Hardn <mark>ess in HB</mark>	110 - 255	
-	-	-	Impact in Joule	-	

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
G12150	UNS	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing	
1215	AISI	USA	Steel and Bar	
A 1040 1215	ASTM	USA	Steel	
A 576 1215	ASTM	USA	Steel and Bar	
SA-29 1215	ASME	USA	Steel	
A 108 Grade 1215	ASTM	USA	Steel and Bar	
A 29 1215	ASTM	USA	Steel and Bar	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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